



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

007618

D412-702-073
Job Sheet 189174



Part No: D412-702-073

Job Qty: 1 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.04.05 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	1/25/19		0.00	0.00	Packaging 1 - 1		JAN 22 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DART
AEROSPACE

Container No: S146563



Part: D412-702-073

Job No: 189174

Serial No/Batch: S146563

Revision:

Inspector:

Exp Date:

Instructions:

TC STC SH04-7 Issue 3oFAA/SI/SR01997N

Dart Aerospace Ltd.
1210 Aberdeen Street
Hemel Hempstead, Herts. AL1 1KJ
UK
Tel: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120	QC 4	1 pcs	1/25/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	1 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS 21 9-89
135	DC - 1 - B4B	1 pcs	1/25/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	1/25/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
					QC 21 - FG - 70	
Part Op 105 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP D412-702-073 Location: _____						
135 - (Document Control) Photocopy bluefile & type labels per PPP D412-702-073 CHG001						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5132304
AN3-4A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5112961
AN4-6A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5053945
D4305-043	Shoulder Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5095157
MS21042L3	Nut	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5132364
MS21042L4	Nut	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5132396
NAS1149D0332J	Washer	10 Ea (10 ea)	105-Packaging 1 - Pick Kit	5113751
NAS1149D0363J	Washer	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5123436
NAS1149D0432J	Washer	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5093756
NAS1149D0463J	Washer	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5130345

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN3-10A	2	201	0
	AN3-4A	4	145	0
	AN4-6A	2	634	0
	D4305-043	1	3	0
	MS21042L3	6	2,108	0
	MS21042L4	2	1,737	0
	NAS1149D0332J	10	2,822	0
	NAS1149D0363J	6	1,025	0
	NAS1149D0432J	4	575	0
	NAS1149D0463J	4	2,871	0

Part Specifications

Specifications could not be found.